24 ~~36~~. (New) Process according to claim 23 ~~35~~, wherein the material mass (4) is produced with the following stages:

the extrusion die (D) is guided along a path of the first segment (2a) provided for the profiled strand (2) including the portion (3) to be worked;

the extrusion die (D) is moved away from the window (1) and the extrusion die (D) is displaced relative to the window (1) towards a position close to the portion (3) to be worked, passing above the first segment (2a) proximate the portion (3) to be worked;

the extrusion die (D) is guided along a path of the second segment (2b) of the profiled strand (2) proximate the portion (3) to be worked.

25 ~~37~~. (New) Process according to claim 24 ~~36~~, wherein the material mass (4) is further produced with the following stage:

displacing the die (D) relative to the window (1) while changing the relative orientation of the die (D) with respect to the window (1) by rotation in accordance with a desired angle, wherein the die (D) is guided to work an angle (3) in the profiled strand (2).

26 ~~38~~. (New) Process according to claim 25 ~~37~~, wherein at least one of the first segment (2a) and second segment (2b) extends beyond a periphery of the window (1), so that the worked portion (3) projects beyond an edge of the window (1).

27 ~~39~~. (New) Process according to claim 23 ~~35~~, wherein material extrudable by the die (D) continues to be supplied on displacing the die.

28 ~~40~~. (New) Process according to claim 23 ~~35~~, wherein the mobile tool (5) is automatically brought from a rest position into a working position immediately following extrusion, and the extrusion die (D) is automatically aligned with the profiled strand (2) and is brought into contact with the shapeless material (4) in order to work the shapeless material (4).

29 ~~41~~. (New) Process according to claim 23 ~~35~~, wherein the mobile tool (5) is applied to the portion (3) to be worked during a continuation of traveling of the extrusion die (D).